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D3459-3**Job Sheet 183869**

DAG
21
9-08

Part No: D3459-3**Job Qty:** 6 ea**Part Name:** Float Step Mounting Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/27/18**Job Tracking No:****Due Date:** 10/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV A IPP Rev: A New Issue 06-01-06 JLM IPP Rev: B waterjet 06-12-06 ec**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	6 pcs		10/5/18	0.01	0.27	Waterjet 1		SC 18/09/29
120	QC	6 pcs		10/5/18	0.00	0.00	QC8		38
130	Packaging	6 pcs		10/5/18	0.00	0.00	Packaging3		DAG 2018-10-05
140	QC21-SA	6 Ea		10/5/18	0.00	0.00	QC21		21 9-08 OCT 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.3720 sf (.062 ea)	100-Waterjet	5072721

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.188	0	30	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Float Step Mounting Plate	0.257inches + 0.006 - 0.001	0.263 0.256	0.127	
2	Float Step Mounting Plate	2.715inches ± 0.010	2.725 2.705	2.715	
3	Float Step Mounting Plate	0.403inches ± 0.010	0.413 0.393	0.403	
4	Float Step Mounting Plate	0.125inches ± 0.010	0.135 0.115	0.125	
5	Float Step Mounting Plate	0.063inches ± 0.010	0.073 0.053	0.059	
6	Float Step Mounting Plate	0.839inches ± 0.010	0.849 0.829	0.840	
7	Float Step Mounting Plate	0.188inches ± 0.010	0.198 0.178	0.188	

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Container No: S115021



Part: D3459-3

Job No: 183869

Serial No/Batch: S115021

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/01/18